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D412-769-043
Job Sheet 184565



Part No: D412-769-043

Job Qty: 1 ea

Part Name: Aft Facing Seat Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 10/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B(DEO) IPP rev A 08.05-12 new issue DD verified by:EC IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC IPP REV:D 12.07.27 (DEO-B1) (ECN12-621) DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/18/18	10/18/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 23 2018
100	Packaging	1 pcs	10/18/18	10/18/18	0.00	0.00	Packaging1-5		Smb
110	Small Fab	1 pcs	10/18/18	10/18/18	0.00	3.33	Small Fab-6		Smb
120	QC	1 pcs	10/18/18	10/18/18	0.00	0.00	QC5		OCT 24 2018
130	Powdercoat	1 pcs	10/18/18	10/18/18	0.00	0.32	Powdercoat3		18-10-24
140	QC	1 pcs	10/18/18	10/18/18	0.00	0.00	QC3		Smb
150	Packaging	1 pcs	10/18/18	10/18/18	0.00	0.00	Packaging1-5		Smb
160	Small Fab	1 pcs	10/18/18	10/18/18	0.00	3.33	Small Fab-6		Smb
170	QC	1 pcs	10/18/18	10/18/18	0.00	0.00	QC5		OCT 25 2018
180	Packaging	1 pcs	10/18/18	10/18/18	0.00	0.00	Packaging3-2		OCT 25 2018
190	QC21-FG	1 Ea	10/18/18	10/18/18	0.00	0.00	QC21		OCT 25 2018

M188839

START: 1:05

OUT: 3:20 FINISH: 1:35

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	6 Ea (6 ea)	90-Start up Operation	519258
AN4-15A	Bolt	2 Ea (2 ea)	90-Start up Operation	5104130
AN45-13A	Eye Bolt	1 Ea (1 ea)	90-Start up Operation	EM188040.80
AN5-10A	Bolt	6 Ea (6 ea)	90-Start up Operation	5054109
AN5-13A	Bolt	2 Ea (2 ea)	90-Start up Operation	5054115
AN525-10R24	Screw	9 Ea (9 ea)	90-Start up Operation	5056005
D3766-1	Front Rail, LH	1 Ea (1 ea)	90-Start up Operation	1756391
D3766-3	Rear Rail	1 Ea (1 ea)	90-Start up Operation	1756424
D3767-1	Upper Rail	1 Ea (1 ea)	90-Start up Operation	1756316
D3782-041	Front, Outboard Leg Assembly	1 Ea (1 ea)	90-Start up Operation	1756338
D3782-043	Front, Outboard Leg Assembly, LH	1 Ea (1 ea)	90-Start up Operation	1756407
D3782-045	Back Leg Assembly	2 Ea (2 ea)	90-Start up Operation	5119642
D3783-041	Lateral Brace Assembly	1 Ea (1 ea)	90-Start up Operation	5119609
D3783-043	Longitudinal Brace Assembly	2 Ea (2 ea)	90-Start up Operation	5119589
D3783-045	Angle Brace Assembly	1 Ea (1 ea)	90-Start up Operation	5119573
D3784-041	Seat Support Assembly, Center	1 Ea (1 ea)	90-Start up Operation	5119547
D3784-043	Seat Support Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5119585

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		Step #: _____		QTY Effective : _____			
Description Work Order Deviation				Disposition			

Container No: S120543
 Part: D412-769-043
 Job No: 184565
 Serial No/Batch: S120543
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's
 Date: 10/23/18

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified	☐	Past Due	☐				

D3784-044	Seat Support Assembly, RH	1 Ea (1 ea)	90-Start up Operation
MS21042L3	Nut	9 Ea (9 ea)	90-Start up Operation
MS21042L4	Nut	2 Ea (2 ea)	90-Start up Operation
NAS1149D0363J	Washer	23 Ea (23 ea)	90-Start up Operation
NAS1149D0463J	Washer	4 Ea (4 ea)	90-Start up Operation
NAS1149D0563J	Washer	20 Ea (20 ea)	90-Start up Operation
AN525-10R22	Screw	11 Ea (11 ea)	160-Small Fab
AN525-10R28	Screw	2 Ea (2 ea)	160-Small Fab
D3774-1	Seat Bottom, LH/RH	1 Ea (1 ea)	160-Small Fab
D3774-3	Seat Back, LH/RH	1 Ea (1 ea)	160-Small Fab
D3775-1	Guard	2 Ea (2 ea)	160-Small Fab
D3792-1	Eye Bolt	3 Ea (3 ea)	160-Small Fab
D4679-1	Spacer	2 Ea (2 ea)	160-Small Fab
MS21042L3	Nut	19 Ea (19 ea)	160-Small Fab
MS21042L5	Nut	12 Ea (12 ea)	160-Small Fab
NAS1149D0332J	Washer	11 Ea (11 ea)	160-Small Fab

3119711
 8094592
 5094597
 5095293
 5092780
 5093773
 PM1377362
 PM134360
 S 108782
 P 150616
 F163496
 F162590
 F150036
 5094592
 5083541
 5100101

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-5A	6	282	0
	AN4-15A	2	535	0
	AN45-13A	1	17	0
	AN5-10A	6	295	0
	AN5-13A	2	58	0
	AN525-10R24	9	108	0
	D3766-1	1	3	0
	D3766-3	1	3	0
	D3767-1	1	3	0
	D3782-041	1	4	0
	D3782-043	1	1	0
	D3782-045	2	0	0
	D3783-041	1	1	0
	D3783-043	2	2	0
	D3783-045	1	1	0
	D3784-041	1	1	0
	D3784-043	1	1	0
	D3784-044	1	1	0
	MS21042L3	9	2,863	0
	MS21042L4	2	4,281	0
	NAS1149D0363J	23	1,821	0
	NAS1149D0463J	4	5,268	0
	NAS1149D0563J	20	1,310	0
160-Small Fab	AN525-10R22	11	106	0
	AN525-10R28	2	27	0
	D3774-1	1	5	0
	D3774-3	1	4	0
	D3775-1	2	4	0
	D3792-1	3	9	0
	D4679-1	2	24	0
	MS21042L3	19	2,863	0
	MS21042L5	12	681	0
	NAS1149D0332J	11	2,221	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								